

# Work Order ID 65335

January 12, 2011 10:28:52 AM

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Item ID: D350-607-145

Accept

Revision ID:

Item Name: Automatic Lid Opener Installation

Start Date: 1/12/11 Start Qty: 1.00

Required Date: 1/12/11 Req'd Qty: 1.00

Reference: DISASSEMBLE

Cust Item ID:

Customer:

Approvals:

Process Plan: *mf*

Date: 11-01-12

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-607-1

A

150

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK D350-607-145 B52755  
DISASSEMBLE AND RETURN TO STOCK  
MEL WILL MAKE AN ADJSUTMENT

*mf 11-01-12*

*11/01/12 (1)*

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/01/12*

*mf 11-01-12*

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Work Order ID: 65335



Parent Item: D350-607-145



Parent Item Name: Automatic Lid Opener Installation

Start Date: 1/12/11

Required Date: 1/12/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
per dwg revC DD 10.01.18 verified by:EC  
545 DD 10.04.19 verified by:EC

IPP RevB: as  
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4  NUT		Purchased	No				Each	29.0000	2	-2			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST324				29					
					116075			29					
AN3C11A  BOLT		Purchased	No				Each	20.0000	2	-2			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST351				20					
					112969			20					
AN3C16A  Bolt		Purchased	No				Each	61.0000	2	-2			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST352				61					
					111193			6					
					111425			5					
					115835			50					

M112968

M112205

M111193

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Parent Item: D350-607-145

Parent Item Name: Automatic Lid Opener Installation

Start Date: 1/12/11

Required Date: 1/12/11

Start Qty: 1.00

Required Qty: 1.00

D3953-1 Manufactured No

Each 30.0000 1 -1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST101

30

52756

2

53760

28

D3953-11 Manufactured No

Each 0.0000 1 -1



Gas Spring Spacer

D3953-13 Manufactured No

Each 28.0000 1 -1



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST101

28

52761

28

D3953-3 Manufactured No

Each 0.0000 1 -1



Gas Spring Stud, Lid

D3953-5 Manufactured No

Each 7.0000 1 -1



Gas Spring Stud, Base

Location

Loc Qty

Loc Code

ST101

7

53758

7

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Work Order ID: 65335

Parent Item: D350-607-145

Parent Item Name: Automatic Lid Opener Installation

Start Date: 1/12/11

Required Date: 1/12/11

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

Each 1.0000 1 -1



Spring Spacer



57788

*[Signature]*

Location

Loc Qty

Loc Code

ST101

1

63674

1

D3953-9 Manufactured No

Each 9.0000 2 -2



Gas Spring Washer



53372

*[Signature]*

Location

Loc Qty

Loc Code

ST100

7

64450

7

ST103

2

60008

2

D3969-1 Manufactured No

Each 30.0000 1 -1



Spring (Basket Lid)



52889

*[Signature]*

Location

Loc Qty

Loc Code

ST272

30

52889

21

53759

9

MS21043-3 Purchased No

Each 1,703.000 4 -4



Not



*[Signature]* 1/10/12

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

1627

112314

1627

112314

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Work Order ID: 65335

Parent Item: D350-607-145

Parent Item Name: Automatic Lid Opener Installation

Start Date: 1/12/11

Required Date: 1/12/11

Start Qty: 1.00

Required Qty: 1.00

MS24665-2-12 Purchased No  
COTTER PIN

Each 73.0000 2 -2

Location Loc Qty Loc Code

ST309 73  
111499 73

NAS1149C0332R Purchased No  
Washer

Each 4,948.000 4 -4

Location Loc Qty Loc Code

ST297 4948  
115000 125  
115698 35  
116025 1788  
116304 3000

NAS1149C0432R Purchased No  
Washer

Each 204.0000 2 -2

Location Loc Qty Loc Code

ST297 204  
114292 50  
114742 63  
116304 91

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